Atty. Docket No.: ACH-3038 US

AMENDMENTS TO CLAIMS

This listing of the claims will replace all prior versions, and listing, of claims in this application:

LISTING OF CLAIMS:

Claim 1 (Previously Presented) A process for alkylating a hydrocarbon feed which comprises contacting the a hydrocarbon feed to be alkylated with an alkylation agent in the presence of a catalyst comprising a solid acid, a hydrogenation metal, and 1.5 - 6 wt% of water, measured as the loss on ignition at 600°C, wherein said catalyst contains no halogen component.

Claim 2 (Previously Presented) The process according to claim 1 wherein the catalyst comprises 1.8 - 4 wt% of water.

Claim 3 (Previously Presented) The process according to claim 2 wherein the catalyst comprises 2 - 3 wt% of water.

Claim 4 (Currently Amended) The process according to claim 1 wherein the solid acid is selected from the group consisting of zeolites, silica alumina, sulfated oxides, mixed oxides of zirconium, molybdenum, tungsten, or phosphorus, chlorinated aluminium oxides or clays, and mixtures thereof.

Claim 5 (Previously Presented) The process according to claim 4 wherein the solid acid is a zeolite selected from the group consisting of mordenite, zeolite beta, X-zeolites, and Y-zeolites.

Claim 6 (Previously Presented) The process according to claim 1 wherein the hydrogenation metal is a Group VIII noble metal.

Claim 7 (Previously Presented) The process according to claim 1, wherein the hydrocarbons are saturated hydrocarbons.

Claim 8 (Previously Presented) The process according to claim 1 wherein the catalyst is prepared by adding water to a dry catalyst comprising solid acid and hydrogenation metal before use in the alkylation process.

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Claim 9 (Previously Presented) The process according to claim 1 wherein the alkylation process is started using a catalyst comprising less than 1.5 wt% water and wherein water is added to the catalyst during the alkylation process.

Claim 10 (Previously Presented) The process according to claim 1 wherein water is added to the catalyst during the alkylation process by exposing a regenerated catalyst to a water-containing atmosphere, or by using a water-containing atmosphere during a regeneration step.